

APPROXIMATE DILUTIONS

Lathe Operations: 1 part product to 20 parts water.

Grinding Operations: 1 part product to 30 parts water.

Milling Operations: 1 part product to 30 parts water.

Drilling Operations: 1 part product to 25 parts water.

Spray Mist: 1 part product to 30 parts water.

With Pale Oil:

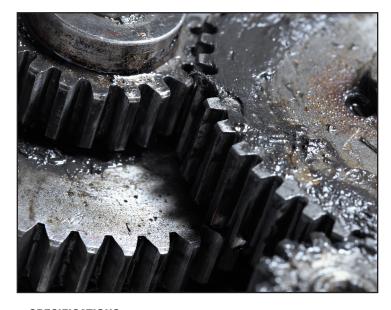
Threading: 15 parts product to 1 part Pale Oil.

Broaching: 15 parts product to 1 part Pale Oil.

Tapping: 15 parts product to 1 part Pale Oil.

Automatic Screw Machines: 15 parts product to 1 part Pale Oil

Note: The exact dilution will best be determined by the type of metal, speed of machine and nature of the job to be performed.



SPECIFICATIONS:

Appearance	Amber liquid
Odor	Characteristic odor
pH	10.0
Specific Gravity	1.05
Flash Point	None to boiling
Boiling Point	Near 212ºF
Water Solubility	Complete