

# CUTTING & TAPPING FLUID

Manufactured for:

**DELTA  
PRODUCTS**

Trevose, PA 19053

215/322-6210 ▾ 800/523-6518

LUBRICATING AND COOLING BARRIER  
REDUCES SURFACE TEMPERATURES

UP TO 50%  
TOOLS RUN SMOOTHER,  
LAST LONGER  
AND WORK  
SAFER

## APPROXIMATE DILUTIONS

**Lathe Operations:** 1 part product to 20 parts water.

**Grinding Operations:** 1 part product to 30 parts water.

**Milling Operations:** 1 part product to 30 parts water.

**Drilling Operations:** 1 part product to 25 parts water.

**Spray Mist:** 1 part product to 30 parts water.

## With Pale Oil:

**Threading:** 15 parts product to 1 part Pale Oil.

**Broaching:** 15 parts product to 1 part Pale Oil.

**Tapping:** 15 parts product to 1 part Pale Oil.

**Automatic Screw Machines:** 15 parts product to 1 part Pale Oil

**Note:** The exact dilution will best be determined by the type of metal, speed of machine and nature of the job to be performed.



## SPECIFICATIONS:

Appearance.....	Amber liquid
Odor.....	Characteristic odor
pH.....	10.0
Specific Gravity.....	1.05
Flash Point.....	None to boiling
Boiling Point.....	Near 212°F
Water Solubility.....	Complete